

# Industrial Hydraulic Pumps T6DCCR

Hydraulic Pumps



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Model No.

T6DCCR - 038 - 028 - 008 - 2 R 00 - A 1 - 00 ..

Series

Rear cap end for mounting  
SAE A auxiliary pump

Cam ring for "P1"

(Delivery at 0 bar & 1500 r.p.m.)

014 = 71,4 l/min      035 = 166,5 l/min  
017 = 87,3 l/min      038 = 180,4 l/min  
020 = 99,0 l/min      042 = 204,0 l/min  
024 = 119,3 l/min     045 = 218,5 l/min  
028 = 134,5 l/min     050 = 237,0 l/min  
031 = 147,4 l/min

Cam ring for "P2" & "P3"

(Delivery at 0 bar & 1500 r.p.m.)

003 = 16,2 l/min      017 = 87,4 l/min  
005 = 25,8 l/min      020 = 95,7 l/min  
006 = 31,9 l/min      022 = 105,4 l/min  
008 = 39,6 l/min      025 = 118,9 l/min  
010 = 51,1 l/min      028 = 133,2 l/min  
012 = 55,6 l/min      031 = 150,0 l/min  
014 = 69,0 l/min

Modification

Mounting W/connection variables  
4 bolts SAE flange (J518c)

Type	UNC		Metric	
	1"	3/4"	1"	3/4"
P3	1"	3/4"	1"	3/4"
Code	00	01	M0	M1

Seal class

1 = S1 (for mineral oil)  
4 = S4 (for the resistant fluids)  
5 = S5 (for mineral oil and fire resistant fluids)

Design letter

Porting combination (see pages 22 - 23)

00 = standard

Direct. of rotation (view on shaft end)

R = clockwise  
L = counter-clockwise

Type of shaft

2 = keyed (SAE CC)  
3 = splined (SAE D & E)

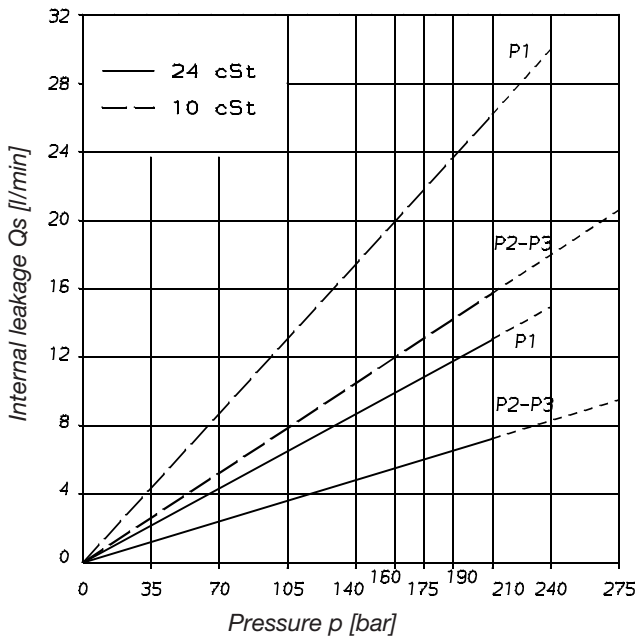
## OPERATING CHARACTERISTICS - TYPICAL [24 cSt]

Pressure Port	Series	Volumetric Displacement Vi	Flow Q [l/min] & n = 1500 RPM			Input power P [kW] & n = 1500 RPM		
			p = 0 bar	p = 140 bar	p = 240 bar	p = 7 bar	p = 140 bar	p = 240 bar
P1	014	47,6 ml/rev	71,4	62,1	55,9	2,3	18,5	30,6
	017	58,2 ml/rev	87,3	78,0	71,8	2,5	22,2	37,0
	020	66,0 ml/rev	99,0	89,7	83,5	2,8	24,9	41,7
	024	79,5 ml/rev	119,3	110,0	103,8	3,0	29,6	49,8
	028	89,7 ml/rev	134,5	125,2	119,0	3,2	33,2	55,9
	031	98,3 ml/rev	147,4	138,1	131,9	3,3	36,2	61,0
	035	111,0 ml/rev	166,5	157,2	151,0	3,5	40,7	68,7
	038	120,3 ml/rev	180,4	171,1	164,9	3,7	43,9	74,3
	042 <sup>2)</sup>	136,0 ml/rev	204,0	194,7	188,5	4,0	49,4	83,9
	045 <sup>2)</sup>	145,7 ml/rev	218,5	209,2	203,0	4,1	52,8	89,5
050 <sup>2)</sup>	158,0 ml/rev	237,0	227,7	224,0 <sup>1)</sup>	4,4	57,0	85,0 <sup>1)</sup>	
P2 & P3	003	10,8 ml/rev	16,2	11,2	7,7	1,3	5,3	8,4
	005	17,2 ml/rev	25,8	20,8	17,3	1,4	7,5	12,2
	006	21,3 ml/rev	31,9	26,9	23,4	1,5	8,9	14,7
	008	26,4 ml/rev	39,6	34,6	31,1	1,6	10,7	17,7
	010	34,1 ml/rev	51,1	46,1	42,6	1,7	13,4	22,3
	012	37,1 ml/rev	55,6	50,6	47,1	1,7	14,4	24,1
	014	46,0 ml/rev	69,0	64,0	60,5	1,9	17,6	29,5
	017	58,3 ml/rev	87,4	82,4	78,9	2,1	21,9	36,9
	020	63,8 ml/rev	95,7	90,7	87,2	2,2	23,8	40,2
	022	70,3 ml/rev	105,4	100,4	96,9	2,3	26,1	44,1
	025	79,3 ml/rev	118,9	113,9	110,4	2,5	29,2	49,5
	028	88,8 ml/rev	133,2	128,2	125,8 <sup>1)</sup>	2,8	32,7	48,5 <sup>1)</sup>
	031	100,0 ml/rev	150,0	145,0	142,6 <sup>1)</sup>	2,8	36,5	54,4 <sup>1)</sup>

<sup>1)</sup> 028 - 031 - 050 = 210 bar max. int.

<sup>2)</sup> 042 - 045 - 050 = 2200 R.P.M max.

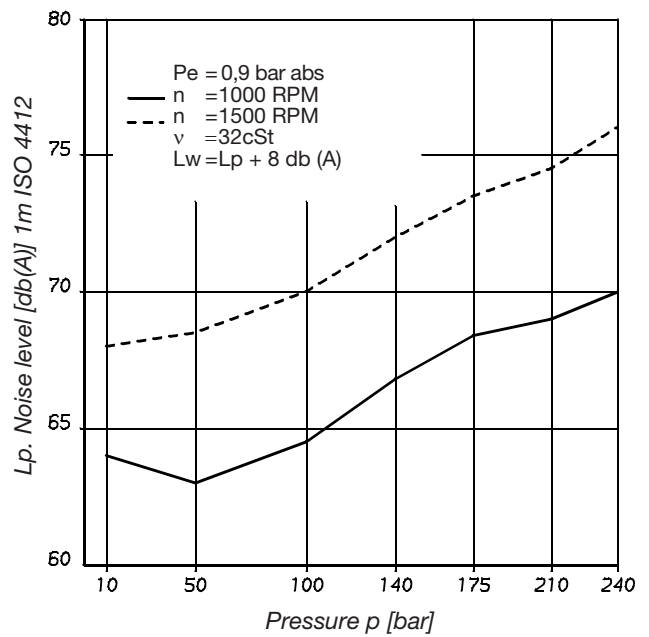
### INTERNAL LEAKAGE (TYPICAL)



Total leakage is the sum of each section loss at its operating conditions.

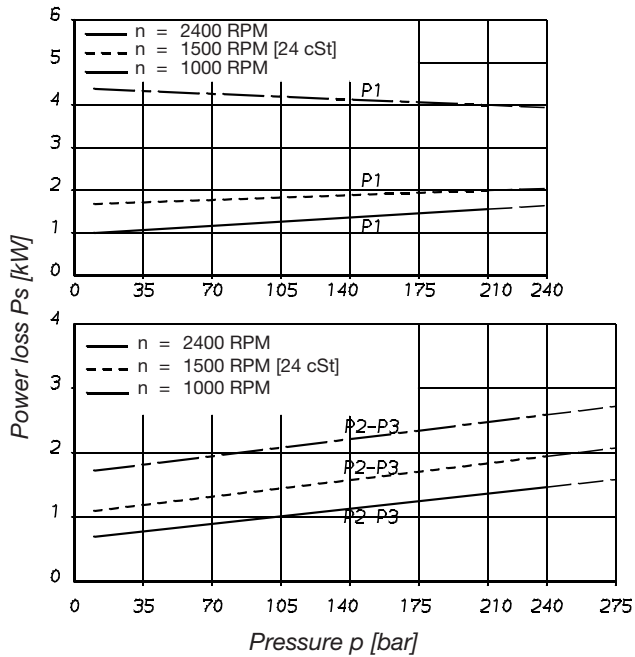
Do not operate the pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow

### NOISE LEVEL (TYPICAL) T6DCCR - 038 - 022 - 022



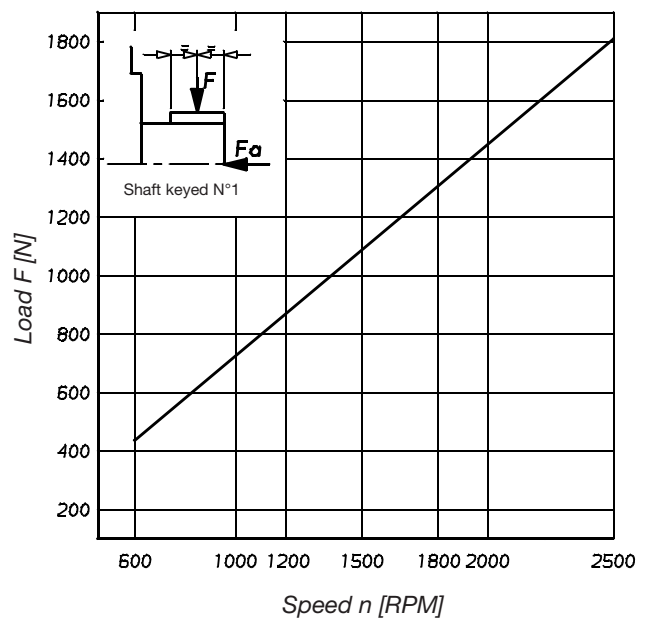
Triple pump noise level is given with each section discharging at the pressure noted on the curve.

### HYDROMECHANICAL POWER LOSS (TYPICAL)

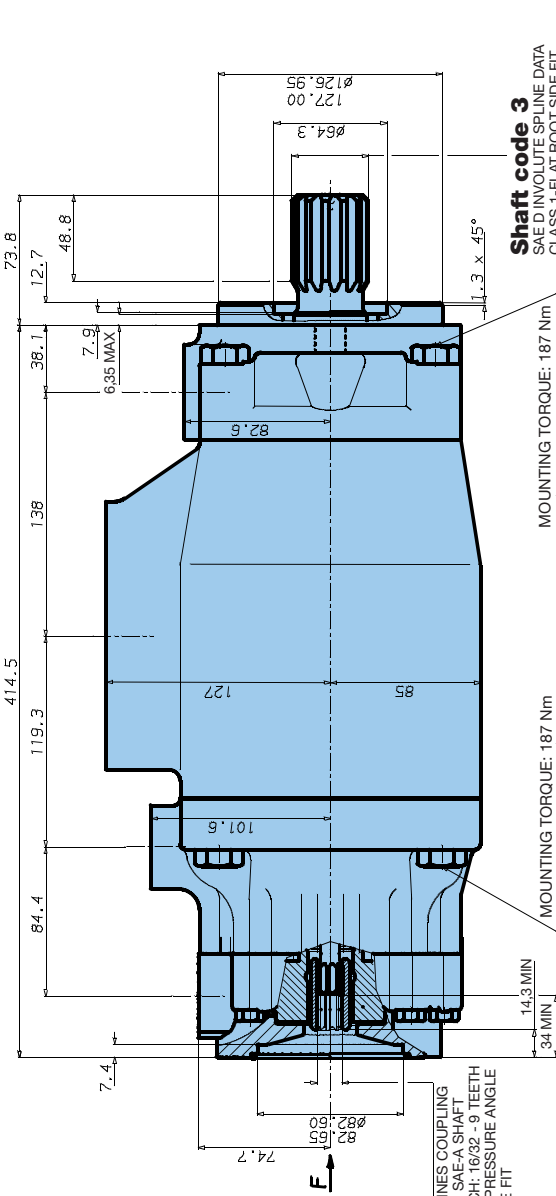
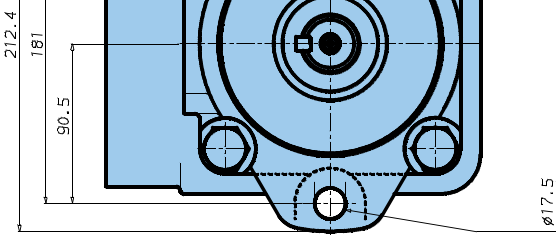


Total hydrodynamic power loss is the sum of each section at its operating conditions.

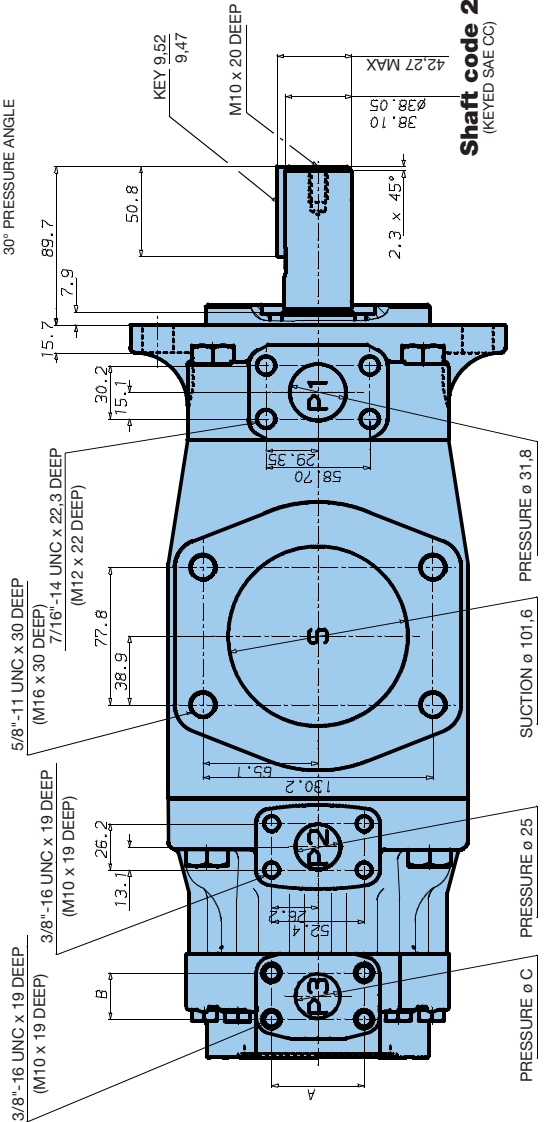
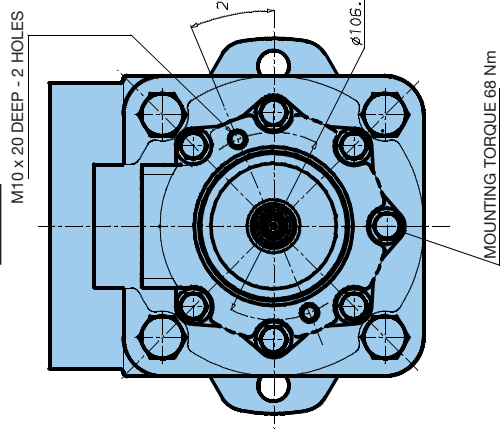
### PERMISSIBLE RADIAL LOAD



Maximum permissible axial load  $F_a = 1200 \text{ N}$



**VIEW F**



**Shaft torque limits [ml/rev x bar]**

Pump	Shaft	Vi x p max.	P1 + P2 + P3	Coupling	Vi x p max.
T6DCCR	2	66500	SAE "A"	3456	3456
T6DCCR	3	61200			

**Alternative ports**

Port	Code	A	B	Ø C
P3	00	52,4	26,2	25,4
P3	01	47,6	22,2	19,0

Weight 62,0 kg